

## 预绞丝自动成型生产线操作生产工序说明

### Preformed Armor Rods Forming Machine Operation Instructions

#### 一、悬垂预绞丝工艺流程

##### **Drape preformed armor rods production process**

工序一：预绞丝成型

step 1: Preformed armor rods forming

工序二：砂带机倒角 / 磨圆 / 磨鹦鹉嘴

step 2: Belt sander to remove burrs or rounded or parrot beak shape



工序三：预绞丝表面清洗

step 3: Preformed armor rods surface cleaning

工序四：预绞丝喷注标记

step 4: Preformed armor rods spray marking

工序五：每组捆扎 / 贴标签

step 5: Bundling in groups and attach a label

#### 二、耐张内绞丝预绞丝工艺流程

## Tension resistant inner preformed armor rods production process

工序一：预绞丝成型

step 1: Preformed armor rods forming

工序二：砂带机倒角

step 2: Belt sander to remove burrs

工序三：并丝 / 编组

step 3: Merge armor rods and grouping

工序四：预绞丝表面清洗

step 4: Preformed armor rods surface cleaning

工序五：修丝

step 4: preformed armor rods repair

工序六：浸胶

step 6: Preformed armor rods dipping



工序七：烘干

step 7: Preformed armor rods drying



工序八：喷胶粘砂

step 8: Preformed armor rods spray glue and sticky sand



工序九：预绞丝喷注标记

step 9: Preformed armor rods spray marking

工序十：每组捆扎 / 贴标签

step 10: Bundling in groups and attach a label

### 三、耐张外绞丝预绞丝工艺流程

## **Tension resistant outward preformed armor rods production process**

工序一：预绞丝成型

step 1: Preformed armor rods forming

工序二：砂带机倒角

step 2: Belt sander to remove burrs

工序三：并丝 / 编组

step 3: Merge armor rods and grouping

工序四：预绞丝表面清洗

step 4: Preformed armor rods surface cleaning

工序五：修丝

step 4: preformed armor rods repair

工序六：浸胶

step 6: Preformed armor rods dipping

工序七：烘干

step 7: Preformed armor rods drying

工序八：喷胶粘砂

step 8: Preformed armor rods spray glue and sticky sand

工序九：预绞丝喷注标记

step 9: Preformed armor rods spray marking

工序十：拉力段绞合

step 10: Twisting of tension section bending



工序十一：预绞丝折弯

step 11: Preformed armor rods



工序 12: 每组捆扎 / 贴标签

step 12: Bundling in groups and attach a label